Test Report: GST160A24-R7B

160W AC-DC High Reliability Industrial Adaptor

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

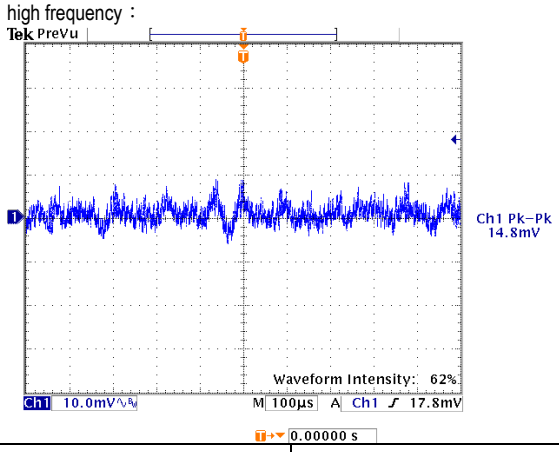
ENVIRONMENT TEST

■ DESIGN VERIFY TEST

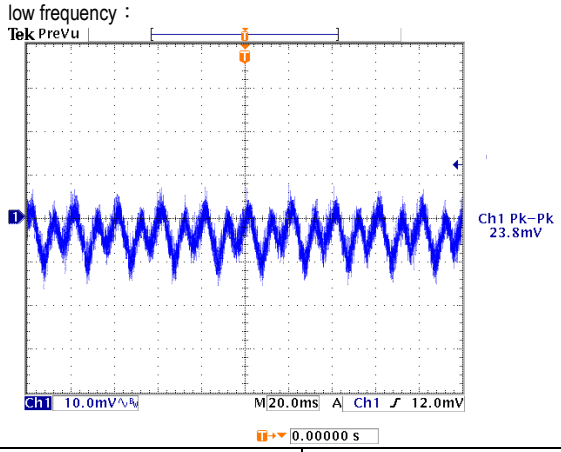
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -3 %~ 3 %	I/P: 100VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25℃	V1: -1.13 %~- 0.042 %
2	LINE REGULATION (Max)	V1: -1%~ 1 %	I/P: 100VAC~ 264VAC O/P:FULL LOAD Ta:25℃	V1: 0 %~ 0 %
3	LOAD REGULATION(Max)	V1: -3%~ 3%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25℃	V1: -1.13 %~ -0.042 %
4	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25℃	< ±5%
5	RIPPLE & NOISE(Max)	V1: 150mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25℃	V1: 23. 8mVp-p

high frequency：



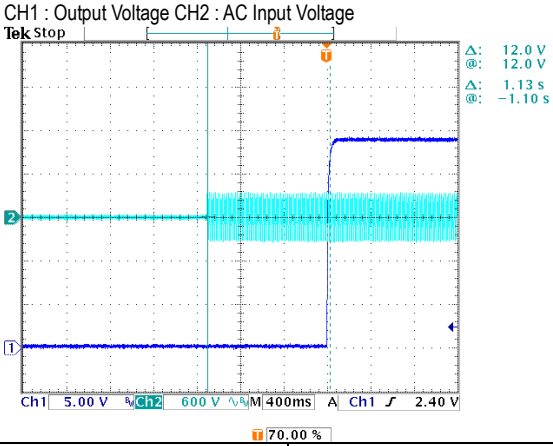
low frequency：



6	SET UP TIME(Max)	230VAC/2000ms 115VAC/2500ms	I/P： 230 VAC I/P： 115 VAC O/P：FULL LOAD Ta：25℃	230VAC/ 1128ms 115VAC/ 1032ms

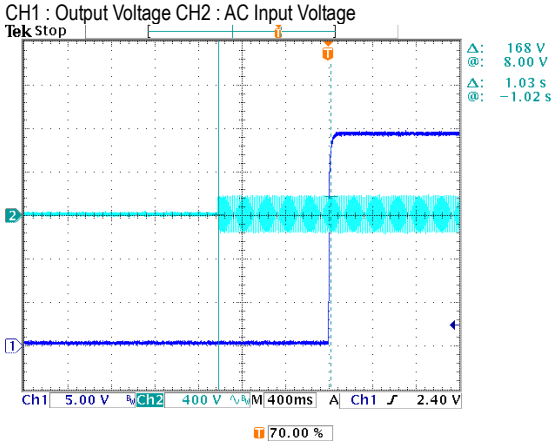
INPUT=230VAC/50HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

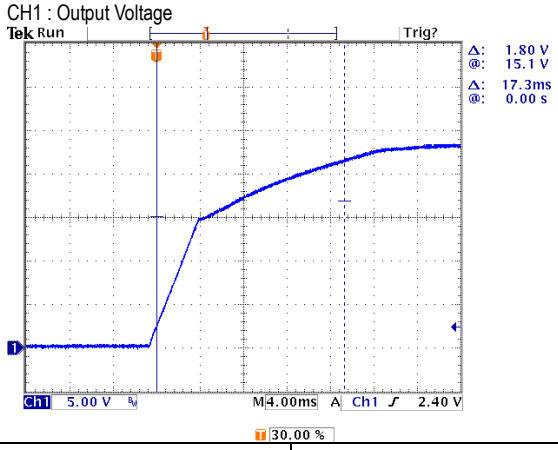
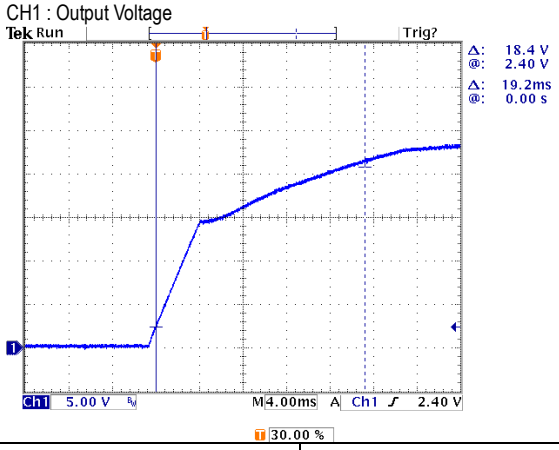
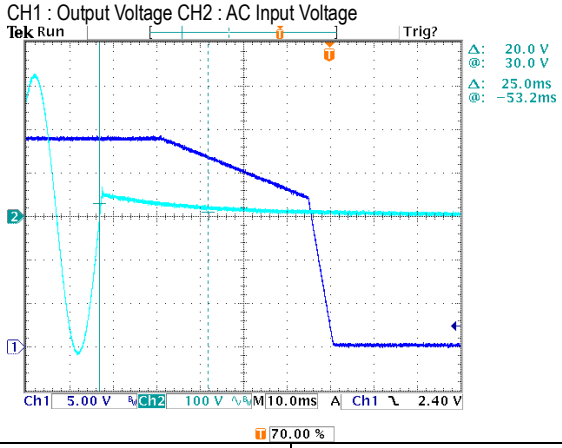
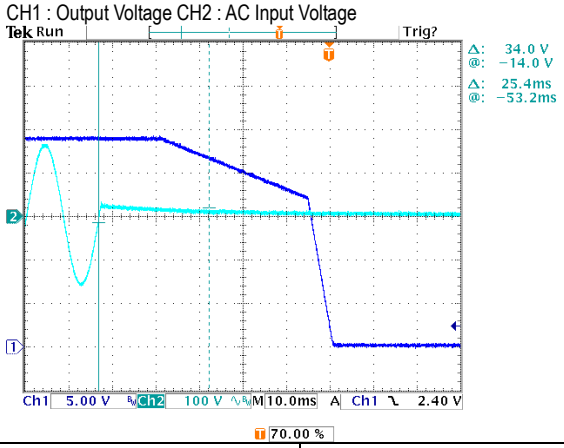
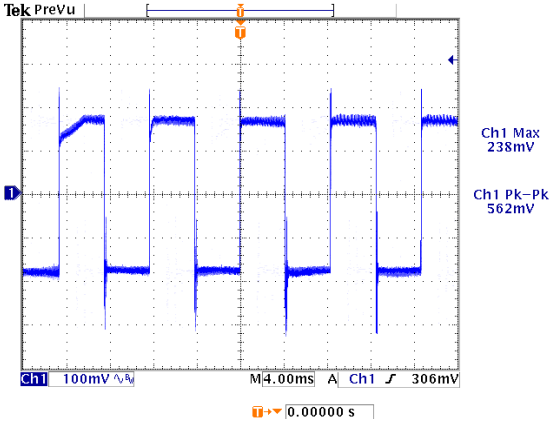
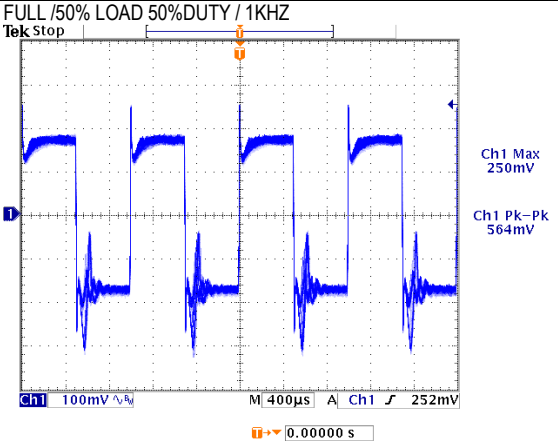


INPUT=115VAC/60HZ @ FULL LOAD

CH1 : Output Voltage CH2 : AC Input Voltage

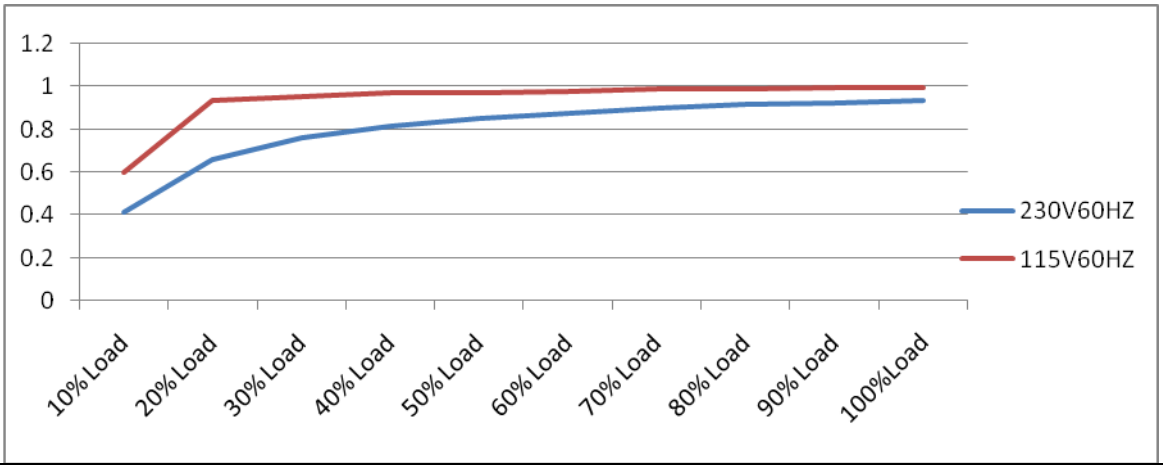


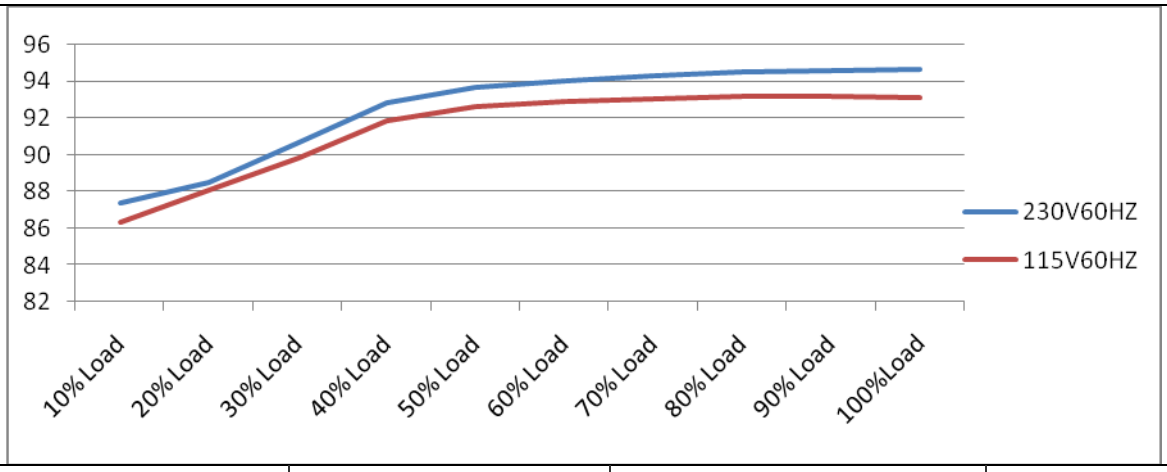
7	RISE TIME (Max)	230VAC/50ms 115VAC/50ms	I/P： 230 VAC I/P： 115 VAC	230VAC/ 17.3 ms 115VAC/ 19.2 ms

			O/P：FULL LOAD Ta：25℃	
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage 	
8	HOLD UP TIME (Typ.)	230VAC/20ms 115VAC/20ms	I/P： 230 VAC I/P： 115 VAC O/P：FULL LOAD Ta：25℃	230VAC/ 25 ms 115VAC/ 25.4 ms
	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 	
9	DYNAMIC LOAD	V1: 2400mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25℃	 562mVp-p 564 mVp-p
	FULL /50% LOAD 50%DUTY / 120HZ 		FULL /50% LOAD 50%DUTY / 1KHZ 	

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	100VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25℃	78V~264V
			I/P: LOW-LINE-3V=97V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST:OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:100 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25℃	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 1A 115V/ 1.85A	I/P： 230 VAC I/P： 115 VAC O/P：FULL LOAD Ta：25℃	I = 0.774A/ 230VAC I =1.476A/ 115VAC
4	LEAKAGE CURRENT	<0.75 mA / 240 VAC	I/P： 240 VAC O/P：Min LOAD Ta：25℃	L-FG： 0.480 mA N-FG： 0.480 mA
5	NO LOAD CONSUMPTION	< 0.15W	I/P：115VAC I/P：230VAC O/P：NO LOAD Ta：25℃	< 0.1083 W < 0.1228 W
6	POWER FACTOR (Typ.)	0.94/ 230VAC 0.98/115VAC	I/P： 230 VAC I/P： 115 VAC O/P：FULL LOAD Ta：25℃	PF=0.953/230VAC PF=0.994/115VAC
	P.F vs LOAD			
7	EFFICIENCY(Typ.)	93%	I/P:230 VAC O/P:FULL LOAD Ta:25℃	94.59%
	EFFICIENCY vs LOAD			

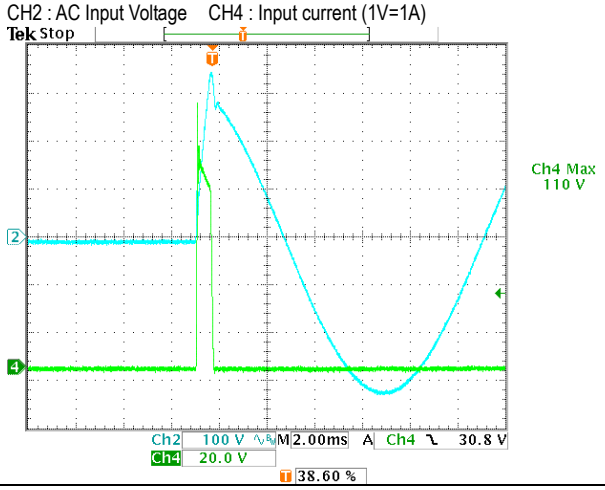




8	INRUSH CURRENT(Typ.)	230V/120A 115V/60A COLD START	I/P： 230 VAC I/P： 115 VAC O/P：FULL LOAD Ta：25℃	I =110A/ 230VAC I =55.6A/ 115VAC

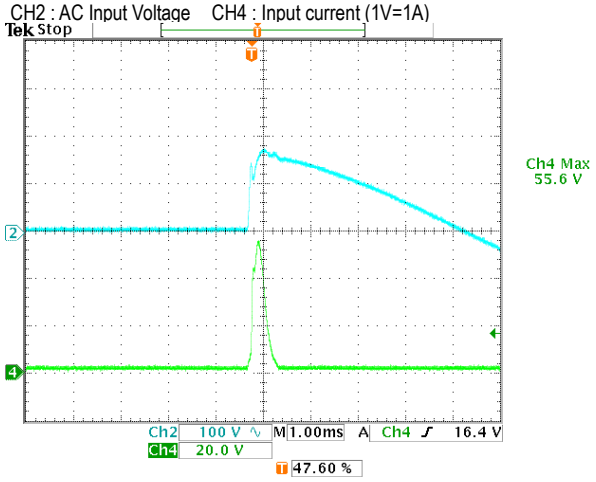
INPUT=230VAC/50HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current (1V=1A)



INPUT=115VAC/ 60HZ @ FULL LOAD

CH2 : AC Input Voltage CH4 : Input current (1V=1A)



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~ 150%	I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P:TESTING Ta:25℃	126.08%/ 264VAC 125.3%/ 230VAC 126.23%/100VAC PROTECTION TYPE : Hiccup mode,recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	25.2V~32.4V	I/P: 264VAC I/P: 230VAC I/P: 90VAC O/P:MIN LOAD Ta:25℃	28.2V/ 264VAC 28.2V/ 230VAC 28.2V/ 90VAC PROTECTION TYPE : Shot down o/p voltage,re-power on to recover
3	OVER TEMPERATURE PROTECTION	Protection type :	I/P: 264VAC I/P: 90VAC O/P:FULL LOAD	O.T.P. Active Protection type :Shut down o/p voltage,repower on to recover
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD Ta:25℃	NO DAMAGE PROTECTION TYPE : Hiccup mode,recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) **Peak Voltage**	Q5 Rated : 12 A/500 V	I/P:High-Line +3V =267V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25℃	 VDS: (1) 458V (2) 464V (3)424V
2	P.F.C Transistor (D to S) or (C to E) **Peak Voltage**	Q1 Rated : 15.8 A/ 600 V	I/P:High-Line +3V =267V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25℃	 VDS: (1) 514V (2) 518V (3) 462V
3	P.F.C DIODE	D1 Rated : 9 A/ 600V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (4)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25℃	 (1) 436V (2) 432V (3) 432V (4) 432V
4	Diode Peak **Voltage**	Q101 Rated : 80A/ 75V	I/P:High-Line +3V =267 V AC ON/OFF O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25℃	Q101: VDS: (1) 57.2V (2) 6.40V (3) 56.4V
5	**Input Capacitor Voltage**	C5 Rated: : 150 μ / 420 V 105℃	I/P:High-Line +3V =267 V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change Ta:25℃	(1)417V (2)417V (3) 410V
6	**Control IC Voltage Test**	PWM IC U1 Rated : 38V -0.4 V(MIN.)	I/P:High-Line +3V =267 V AC ON/OFF O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. Ta:25℃	U1: (1) 25.8V (2) 20.2V (3) 20.2V (4) 29.0V

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG:2KVAC/min	I/P-O/P:3.6KVAC/min I/P-FG:2.4KVAC/min Ta:25℃	I/P-O/P: 6.94mA I/P-FG:7.94mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25℃	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25℃	PASS
2	CONDUCTION	EN55022 CLASS B	I/P： 230 VAC (50HZ) O/P：FULL/50% LOAD Ta：25℃	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P： 230 VAC (50HZ) O/P：FULL LOAD Ta：25℃	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR：8KV / Contact：4KV	I/P： 230 VAC/50HZ O/P：FULL LOAD Ta：25℃	CRITERIA A
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT： 1KV	I/P： 230 VAC/50HZ O/P：FULL LOAD Ta：25℃	CRITERIA A
6	SURGE	IEC61000-4-5 LIGHT INDUSTRY L-N ：1KV L,N-PE：2KV	I/P： 230 VAC/50HZ O/P：FULL LOAD Ta：25℃	CRITERIA A
7	Test by certified Lab & Test Report Prepare			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL： GST160A24-R7B 1. ROOM AMBIENT BURN-IN： 1HRS I/P： 230VAC O/P： FULL LOAD Ta= 19.2 ℃ 2. HIGH AMBIENT BURN-IN： 1HRS I/P： 230VAC O/P： FULL LOAD Ta= 51.9℃		
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P： 230 VAC O/P： 130 % LOAD Ta：25℃	TEST：OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P： 264VAC/100VAC O/P： 100 % LOAD Ta= -35 ℃	TEST：OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 ℃ NO DAMAGE	I/P： 272 VAC O/P：FULL LOAD Ta= 50.4 ℃ HUMIDITY= 95 %R.H	TEST：OK
5	TEMPERATURE COEFFICIENT	± 0.03 %/℃(0~50℃)	I/P： 230 VAC O/P：FULL LOAD	± 0.004 %/℃(0~50℃)

NO	Position	ROOM AMBIENT Ta= 19.2 ℃	HIGH AMBIENT Ta= 51.9 ℃
1	**LF1**	42.8℃	73.4℃
2	**LF2**	46.0℃	76.6℃
3	**L1**	49.0℃	79.1℃
4	**L2**	49.3℃	79.4℃
5	**D2**	49.4℃	79.4℃
6	**C5**	48.5℃	78.8℃
7	**RTH2**	51.5℃	82.0℃
8	**T1 芯**	60.0℃	88.8℃
9	**C101**	51.3℃	81.4℃
10	**C102**	52.8℃	82.9℃
11	**BD1**	50.7℃	80.8℃
12	**Q1**	49.7℃	79.9℃
13	**D1**	50.1℃	80.3℃
14	**Q6**	50.4℃	80.7℃
15	**Q5**	51.5℃	81.5℃
16	**Q101**	52.1℃	82.3℃
17	**Q102**	51.8℃	82.0℃
18	**T1Coil**	61.3℃	91.0℃
19	**C13**	54.9℃	84.4℃
20	**ZNR1**	45.5℃	76.0℃
21	**C11**	49.0℃	79.1℃
22	**R5**	49.5℃	79.6℃
23	**C81**	52.5℃	82.3℃
24	**U101**	54.7℃	84.6℃

6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature： -20℃~ +85℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：5 CYCLE 5. Input/Output condition： STATIC	OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature： -30℃~ +70℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：10 CYCLE 5. Input/Output condition： 230VAC/Full Load AC ON/OFF TEST turn on 58sec；turn off 2sec	OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform： Sine Wave (2) Frequency：10~500Hz (3) Sweep Time：12min/sweep cycle (4) Acceleration：2G (5) Test Time：60min in each axis (X.Y.Z) (6) Ta：25℃	TEST：OK
9	CAPACITOR LIFE CYCLE	SUPPOSE C 102 IS THE MOST CRITICAL COMPONENT (1) I/P： 230VAC O/P：FULL LOAD Ta= 25 ℃ LIFE TIME (2) I/P： 230VAC O/P：FULL LOAD Ta= 50 ℃ LIFE TIME (3) I/P： 230VAC O/P：75% LOAD Ta= 50 ℃ LIFE TIME (4) I/P： 230VAC O/P：50% LOAD Ta= 50 ℃ LIFE TIME	(1) 305143HRS (2) 64627HRS (3) 87638HRS (4) 132804HRS
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE：236.4KHRS	
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 50,000 hours @ TA 50℃	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014