



Test Report: HLG-240H-C1050

250W Single Output LED Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

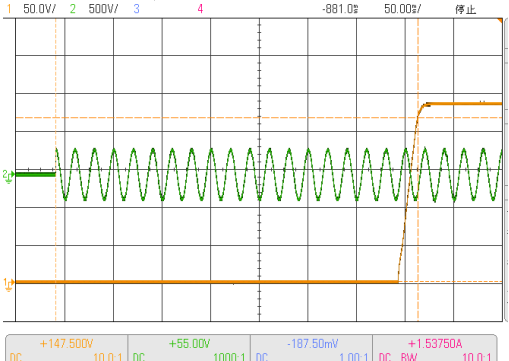
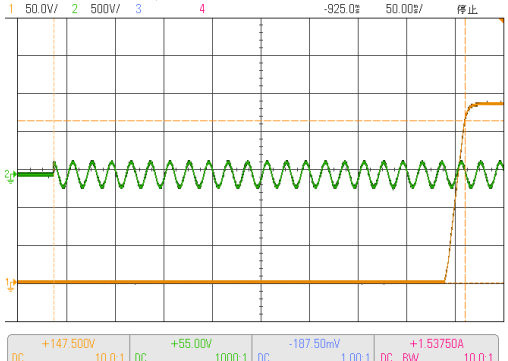
E.M.C. Test

■ RELIABILITY TEST

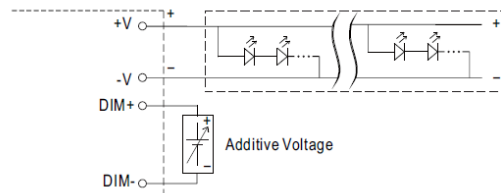
ENVIRONMENT TEST

DESIGN VERIFY TEST

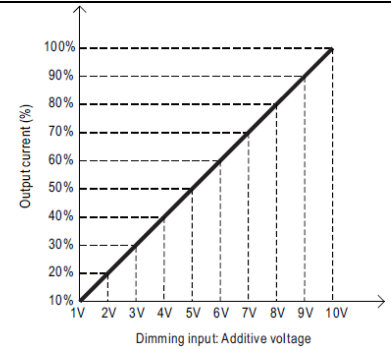
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	CURRENT TOLERANCE	±5%	I/P: 230 VAC I/P: 115VAC O/P: FULL LOAD Ta: 25°C	1.055A / 230VAC @ CV MAX-2V 1.057A / 230VAC @ CV MIN 1.055A / 115VAC @ CV MAX-2V 1.057A / 115VAC @ CV MIN +0.667%
2	CONSTANT CURRENT REGION	CH1: 119V~ 238V	I/P: 230 VAC O/P: FULL LOAD Ta: 25°C	0.3V~237 V / 230VAC
3	OPEN CIRCUIT VOLTAGE (max.)	241V	I/P: 230 VAC O/P: NO LOAD Ta: 25°C	241.5V
4	CURRENT ADJ. RANGE	CH1: 525mA~ 1050mA	I/P: 230 VAC I/P: 115VAC O/P: CV MIN & CV MAX-2V Ta: 25°C	0.438A~ 1.281A / 230VAC @ CV MAX-2V 0.441A~ 1.28A / 230VAC @ CV MIN 0.439A~ 1.281 / 115VAC @ CV MAX-2V 0.441A~ 1.28 A / 115VAC @ CV MIN
5	CURRENT RIPPLE	5.0% max. @ rated current	I/P: 230 VAC O/P: FULL LOAD Ta: 25°C	1.92%
6	SET UP TIME(Max)	230VAC/500 ms 115VAC/1000ms	I/P: 230 VAC I/P: 115 VAC O/P: FULL LOAD Ta: 25°C	230VAC/ 372ms 115 VAC/423 ms
<div> <div> <p>INPUT=230VAC/50HZ @ FULL LOAD</p> <p>CH1 : AC Input Voltage CH2 : Output Voltage</p> <p>D50-X 3014A, MY52161480, Thu May 07 15:33:37 2015</p>  <p>1 50.0V/ 2 500V/ 3 4 -881.0# 50.00# 停止</p> <p>+147.500V 10.0 1 DC +55.00V 1000.1 DC -187.50mV 1.00 1 DC 6W +1.53750A 10.0 1</p> </div> <div> <p>INPUT=115VAC/60HZ @ FULL LOAD</p> <p>CH1 : AC Input Voltage CH2 : Output Voltage</p> <p>D50-X 3014A, MY52161480, Thu May 07 15:39:12 2015</p>  <p>1 50.0V/ 2 500V/ 3 4 -925.0# 50.00# 停止</p> <p>+147.500V 10.0 1 DC +55.00V 1000.1 DC -187.50mV 1.00 1 DC 6W +1.53750A 10.0 1</p> </div> </div>				
7	DIMMING OPERATION (for B-Type)	<p>※3 in 1 dimming function</p> <p>※Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 1 ~ 10VDC, or 10V PWM signal or resistance.</p> <p>※Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.</p> <p>※Dimming source current from power supply: 100μ A (typ.)</p>		

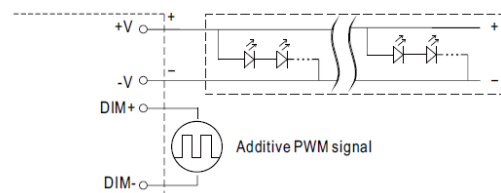
◎ Applying additive 1 ~ 10VDC



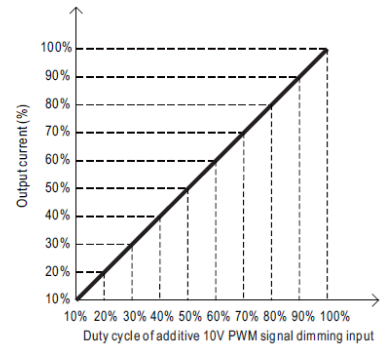
"DO NOT connect "DIM- to -V"



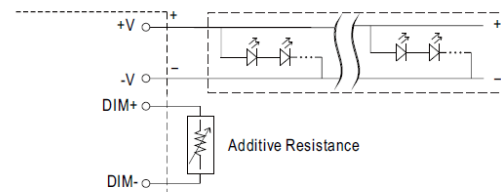
◎ Applying additive 10V PWM signal (frequency range 100Hz ~ 3KHz):



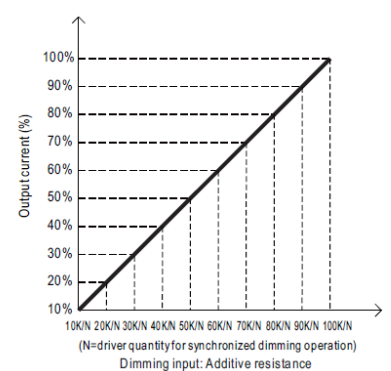
"DO NOT connect "DIM- to -V"



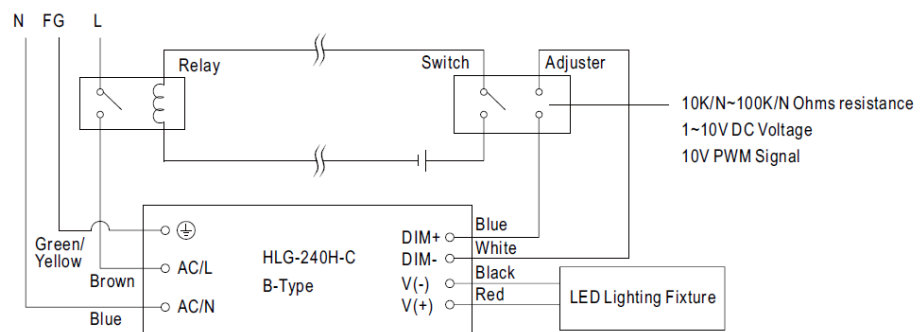
◎ Applying additive resistance:



"DO NOT connect "DIM- to -V"



Note: In the case of turning the lighting fixture down to 0% brightness, please refer to the configuration as follow, or please contact MEAN WELL for other options.



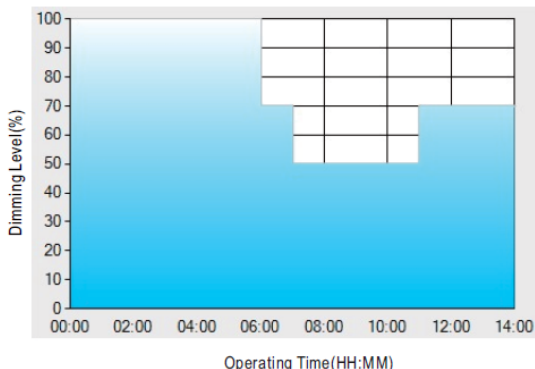
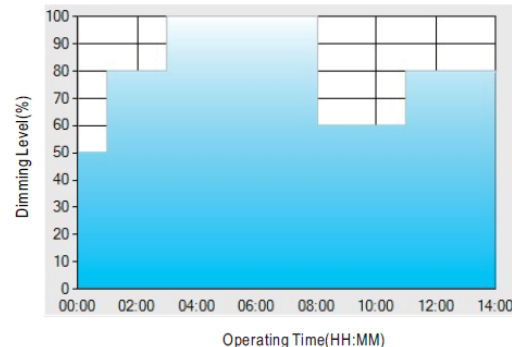
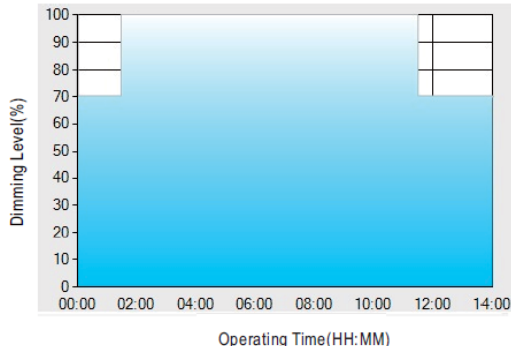
Using a switch and relay can turn ON/OFF the lighting fixture.

I/P : 230VAC

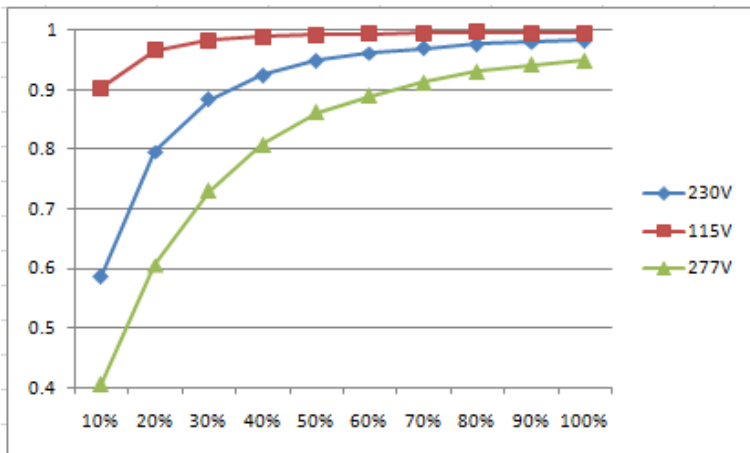
O/P : DIMMING TEST

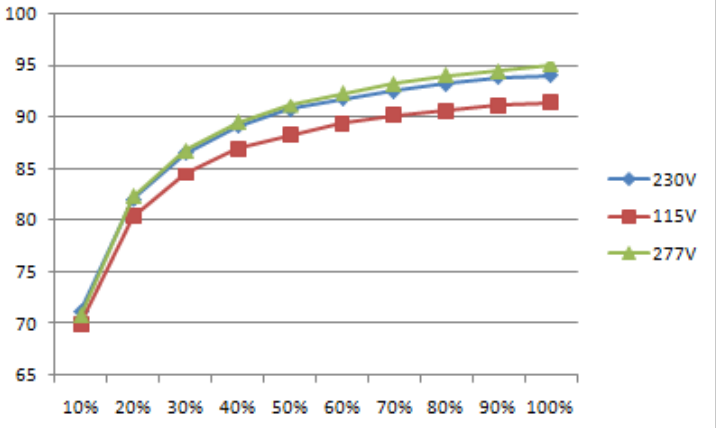
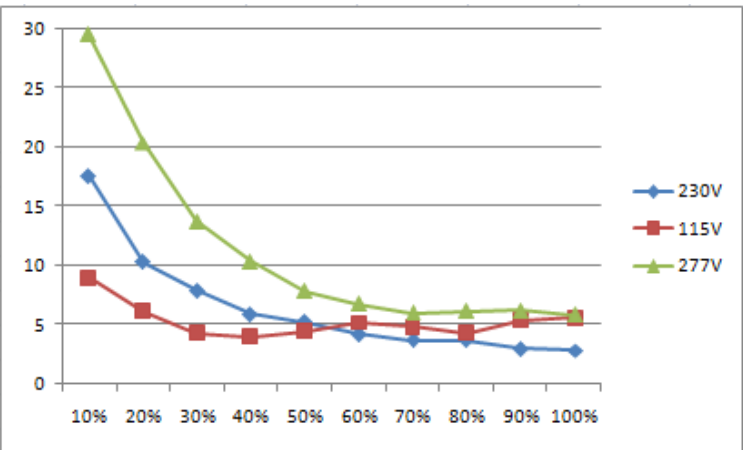
TA : 25°C

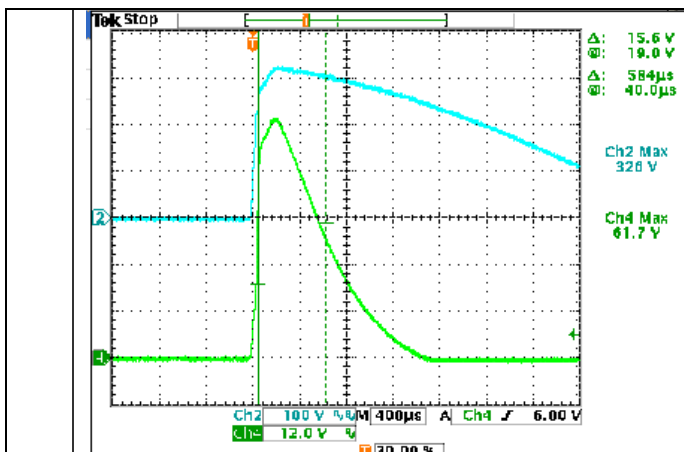
R	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K	OPEN
O/P CURRENT	0.110A	0.213A	0.319A	0.422A	0.523A	0.625A	0.728A	0.826A	0.927A	1.021A	1.056A
%	10.50%	20.26%	30.40%	40.19%	49.84%	59.48%	69.29%	78.67%	88.29%	97.20%	100.54%
V	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V	OPEN

		<table><tr><td>O/P CURRENT</td><td>0.111A</td><td>0.215A</td><td>0.320A</td><td>0.425A</td><td>0.530A</td><td>0.633A</td><td>0.737A</td><td>0.842A</td><td>0.946A</td><td>1.051A</td><td>1.056A</td></tr><tr><td>%</td><td>10.56%</td><td>20.50%</td><td>30.45%</td><td>40.48%</td><td>50.48%</td><td>60.29%</td><td>70.19%</td><td>80.19%</td><td>90.10%</td><td>100.10%</td><td>100.54%</td></tr><tr><td>PWM (100HZ)</td><td>10%</td><td>20%</td><td>30%</td><td>40%</td><td>50%</td><td>60%</td><td>70%</td><td>80%</td><td>90%</td><td>100%</td><td>OPEN</td></tr><tr><td>O/P CURRENT</td><td>0.101A</td><td>0.208A</td><td>0.317A</td><td>0.422A</td><td>0.526A</td><td>0.629A</td><td>0.731A</td><td>0.833A</td><td>0.938A</td><td>1.041A</td><td>1.056A</td></tr><tr><td>%</td><td>9.62%</td><td>19.85%</td><td>30.18%</td><td>40.18%</td><td>50.12%</td><td>59.86%</td><td>69.57%</td><td>79.35%</td><td>89.29%</td><td>99.10%</td><td>100.54%</td></tr></table>	O/P CURRENT	0.111A	0.215A	0.320A	0.425A	0.530A	0.633A	0.737A	0.842A	0.946A	1.051A	1.056A	%	10.56%	20.50%	30.45%	40.48%	50.48%	60.29%	70.19%	80.19%	90.10%	100.10%	100.54%	PWM (100HZ)	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	OPEN	O/P CURRENT	0.101A	0.208A	0.317A	0.422A	0.526A	0.629A	0.731A	0.833A	0.938A	1.041A	1.056A	%	9.62%	19.85%	30.18%	40.18%	50.12%	59.86%	69.57%	79.35%	89.29%	99.10%	100.54%
O/P CURRENT	0.111A	0.215A	0.320A	0.425A	0.530A	0.633A	0.737A	0.842A	0.946A	1.051A	1.056A																																																			
%	10.56%	20.50%	30.45%	40.48%	50.48%	60.29%	70.19%	80.19%	90.10%	100.10%	100.54%																																																			
PWM (100HZ)	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	OPEN																																																			
O/P CURRENT	0.101A	0.208A	0.317A	0.422A	0.526A	0.629A	0.731A	0.833A	0.938A	1.041A	1.056A																																																			
%	9.62%	19.85%	30.18%	40.18%	50.12%	59.86%	69.57%	79.35%	89.29%	99.10%	100.54%																																																			
TEST RESULT : OK																																																														
8	<div>DIMMING OPERATION (for Dxx-Type by User definition)</div>	<div>※Smart timer dimming function (for Dxx-Type by User definition)</div> <div>MEAN WELL Smart timer dimming primarily provides the adaptive proportion dimming profile for the output constant current level to perform up to 14 consecutive hours. 3 dimming profiles hereunder are defined accounting for the most frequently seen applications. If other options may be needed,please contact MEAN WELL for details.</div> <div>Ex : D01-Type: the profile recommended for residential lighting</div> <div></div> <div>Set up for D01-Type in Smart timer dimming software program:</div> <table><tr><td></td><td>T1</td><td>T2</td><td>T3</td><td>T4</td></tr><tr><td>TIME**</td><td>06:00</td><td>07:00</td><td>11:00</td><td>--</td></tr><tr><td>LEVEL**</td><td>100%</td><td>70%</td><td>50%</td><td>70%</td></tr></table> <div>Ex : D02-Type: the profile recommended for street lighting</div> <div></div> <div>Set up for D02-Type in Smart timer dimming software program:</div> <table><tr><td></td><td>T1</td><td>T2</td><td>T3</td><td>T4</td><td>T5</td></tr><tr><td>TIME**</td><td>01:00</td><td>03:00</td><td>8:00</td><td>11:00</td><td>--</td></tr><tr><td>LEVEL**</td><td>50%</td><td>80%</td><td>100%</td><td>60%</td><td>80%</td></tr></table> <div>Ex : D03-Type: the profile recommended for tunnel lighting</div> <div></div> <div>Set up for D03-Type in Smart timer dimming software program:</div> <table><tr><td></td><td>T1</td><td>T2</td><td>T3</td></tr><tr><td>TIME**</td><td>01:30</td><td>11:00</td><td>---</td></tr><tr><td>LEVEL**</td><td>70%</td><td>100%</td><td>70%</td></tr></table>		T1	T2	T3	T4	TIME**	06:00	07:00	11:00	--	LEVEL**	100%	70%	50%	70%		T1	T2	T3	T4	T5	TIME**	01:00	03:00	8:00	11:00	--	LEVEL**	50%	80%	100%	60%	80%		T1	T2	T3	TIME**	01:30	11:00	---	LEVEL**	70%	100%	70%															
	T1	T2	T3	T4																																																										
TIME**	06:00	07:00	11:00	--																																																										
LEVEL**	100%	70%	50%	70%																																																										
	T1	T2	T3	T4	T5																																																									
TIME**	01:00	03:00	8:00	11:00	--																																																									
LEVEL**	50%	80%	100%	60%	80%																																																									
	T1	T2	T3																																																											
TIME**	01:30	11:00	---																																																											
LEVEL**	70%	100%	70%																																																											
I/P : 230VAC O/P : DIMMING TEST TA : 25℃ TEST RESULT : OK																																																														

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																												
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P:TESTING O/P:FULL LOAD Ta:25℃	67V~305V																																												
			I/P: (1)LOW-LINE-3V=87 V HIGH-LINE+10V=315 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec . OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE) (2) I/P:230Vac ON: 0.5 Sec . OFF: 0.5 Sec 20MIN	(1).TEST:OK (2).TEST :OK																																												
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 100 VAC ~305VAC O/P:FULL~MIN LOAD Ta:25℃	OK																																												
3	INPUT CURRENT (TYP)	277VAC/ 1.1 A 230 VAC/ 1.3 A 115 VAC/ 2.5 A	I/P: 277VAC/230 VAC/115 VAC O/P:FULL LOAD Ta:25℃	I=1.008 A/277VAC I = 1.18A/ 230VAC I = 2.41A/ 115VAC																																												
4	POWER FACTOR(TYP)	0.95/230 VAC FULL LOAD 0.98/115 VAC FULL LOAD 0.92/277 VAC FULL LOAD	I/P: 230 VAC/115VAC/277VAC O/P:FULL LOAD Ta:25℃	PF= 0.975/230V/100%LOAD PF=0.996 /115V/100%LOAD PF= 0.951/277V/100%LOAD																																												
5	<div>P.F vs LOAD</div>  <table><caption>P.F vs LOAD Data</caption><thead><tr><th>Load (%)</th><th>230V P.F</th><th>115V P.F</th><th>277V P.F</th></tr></thead><tbody><tr><td>10%</td><td>0.58</td><td>0.90</td><td>0.40</td></tr><tr><td>20%</td><td>0.78</td><td>0.95</td><td>0.60</td></tr><tr><td>30%</td><td>0.88</td><td>0.98</td><td>0.73</td></tr><tr><td>40%</td><td>0.92</td><td>0.99</td><td>0.81</td></tr><tr><td>50%</td><td>0.95</td><td>1.00</td><td>0.86</td></tr><tr><td>60%</td><td>0.96</td><td>1.00</td><td>0.89</td></tr><tr><td>70%</td><td>0.97</td><td>1.00</td><td>0.91</td></tr><tr><td>80%</td><td>0.98</td><td>1.00</td><td>0.93</td></tr><tr><td>90%</td><td>0.98</td><td>1.00</td><td>0.94</td></tr><tr><td>100%</td><td>0.98</td><td>1.00</td><td>0.95</td></tr></tbody></table>				Load (%)	230V P.F	115V P.F	277V P.F	10%	0.58	0.90	0.40	20%	0.78	0.95	0.60	30%	0.88	0.98	0.73	40%	0.92	0.99	0.81	50%	0.95	1.00	0.86	60%	0.96	1.00	0.89	70%	0.97	1.00	0.91	80%	0.98	1.00	0.93	90%	0.98	1.00	0.94	100%	0.98	1.00	0.95
	Load (%)	230V P.F	115V P.F	277V P.F																																												
10%	0.58	0.90	0.40																																													
20%	0.78	0.95	0.60																																													
30%	0.88	0.98	0.73																																													
40%	0.92	0.99	0.81																																													
50%	0.95	1.00	0.86																																													
60%	0.96	1.00	0.89																																													
70%	0.97	1.00	0.91																																													
80%	0.98	1.00	0.93																																													
90%	0.98	1.00	0.94																																													
100%	0.98	1.00	0.95																																													
5	EFFICIENCY (TYP)	93.5 %	I/P: 230 VAC O/P:FULL LOAD Ta:25℃	94.3%																																												
	EFFICIENCY vs LOAD																																															

				
6	TOTAL HARMONIC DISTORTION	<p>Total harmonic distortion will be lower than 20% when output loading is 50% or higher at 230VAC / 115VAC</p> <p>Total harmonic distortion will be lower than 20% when output loading is 75% or higher at 277VAC</p>	<p>I/P : 230VAC I/P : 115VAC O/P : 50% LOAD Ta : 25°C</p> <p>I/P : 277VAC O/P : 75% LOAD Ta : 25°C</p>	<p>THD : 3.5 % THD : 5.12 %</p> <p>THD : 6.32 %</p>
			<p>THD&LOAD</p> 	
7	INRUSH CURRENT (TYP)	<p>230 V/ 75A COLD START</p> <p>(twidh= 700us measured at 50% Ipeak) COLD START</p>	<p>I/P: 230 VAC O/P:FULL LOAD Ta:25°C</p>	<p>I= 61.7A/ 230VAC</p> <p>T50= 584 us</p>
	<p>INPUT=230VAC/50HZ @ FULL LOAD CH2 : AC Input Voltage CH4 : Input current (1V=1A)</p>			



ROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER VOLTAGE PROTECTION	V1: 250V~ 275 V	I/P: 305VAC I/P: 230VAC I/P: 90VAC O/P: MIN LOAD Ta: 25°C	263.02V/ 305VAC 263.02V/ 230VAC 262.91V/ 90VAC PROTECTION TYPE : Shut down and latch off o/p voltage, re-power on to recover
2	OVER TEMPERATURE PROTECTION	SPEC: NO DAMAGE	I/P: 305 VAC I/P: 90 VAC O/P: FULL LOAD	O.T.P. Active PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC I/P: 90 VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE PROTECTION TYPE : Constant current limiting, recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 600V/19A	I/P: High-Line +3V = 308V AC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) FULL LOAD CONTINUE I/P: Low-Line -3V = 107V AC ON/OFF VDS O/P: (1) Full Load (2) Output Short (3) FULL LOAD CONTINUE Ta: 25°C	VDS: (1) 521V (2) 489V (3) 517V VDS: (1) 513V (2) 501V (3) 501V
2	PWM Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated 20A/600V	I/P: High-Line +3V = 308V AC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) FULL LOAD CONTINUE I/P: Low-Line -3V = 107V AC ON/OFF VDS O/P: (1) Full Load (2) Output Short (3) FULL LOAD CONTINUE Ta: 25°C	VDS: (1) 477V (2) 497V (3) 477V VDS: (1) 476V (2) 501V (3) 465V
3	Diode Peak Voltage	D102 Rated 3A/400V D103 Rated 3A/400V	I/P: High-Line +3V = 308 V AC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) FULL LOAD CONTINUE VDS: (1) Full Load (2) Output Short (3) FULL LOAD CONTINUE Ta: 25°C	D102: VDS: (1) 244V (2) 30.2V (3) 242V D103: VDS: (1) 246V (2) 38.2V (3) 243V
4	Input Capacitor Voltage	C5 Rated: 150u/450V SURGE POWER :495V	I/P: High-Line +3V = 308 V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change Ta: 25°C	(1) 466V (2) 454V (3) 446V
5	Control IC Voltage Test	PWM IC U70 Rated L6599ATDV : 8.85V~16V	I/P: High-Line +3V = 308 V AC ON/OFF O/P: (1) FULL LOAD (2) Output Short (3) O.L.P (4) O.V.P. (5) NO LOAD (LOW LINE) Ta: 25°C	(1) 15.5V (2) 15.5V (3) 15.3V (4) 15.5V (5) 14.5V

SAFETY & EMC TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	IEC60950-1 I/P-O/P: 3.75KVAC/min I/P-FG: 2 KVAC/min<4.5mA O/P-FG:1.5KVAC/min	I/P-O/P: 4.125 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG: 1.8 KVAC/min Ta:25°C	I/P-O/P: 4.02mA I/P-FG: 3.92mA O/P-FG: 3.15mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 30GΩ I/P-FG: 12.4G Ω O/P-FG:30 G Ω NO DAMAGE
3	GROUNDING CONTINUITY	IEC60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	30MΩ
4	LEAKAGE CURRENT	IEC60950-1 < 0.75mA / 277VAC	I/P: 277 VAC O/P:Min LOAD Ta:25°C	L-FG: .026mA N-FG: 0.28mA

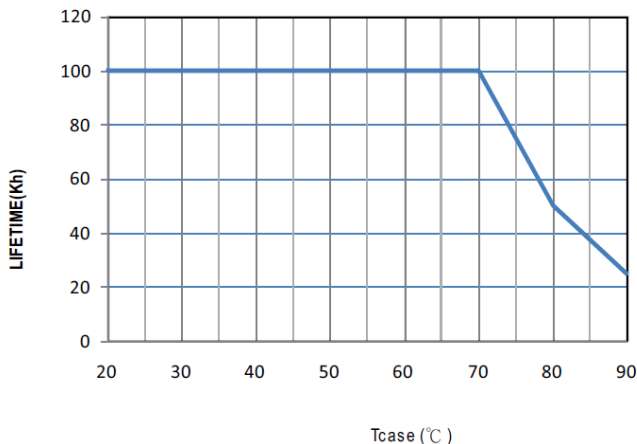
E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A CLASS C	I/P: 230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab
3	RADIATION	EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV L,N-PE:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																				
1	TEMPERATURE RISE TEST	<div>MODEL : HLG-240H-C700</div> <div>1. ROOM AMBIENT BURN-IN : 3 HRS</div> <div>I/P : 230VAC O/P : FULL LOAD Ta= 29.2 °C</div> <div>2. HIGH AMBIENT BURN-IN : 6 HRS</div> <div>I/P : 230VAC O/P : FULL LOAD Ta= 55.7 °C</div> <table><tr><th>NO</th><th>Position</th><th>ROOM AMBIENT</th><th>HIGH AMBIENT</th></tr><tr><td>1</td><td>BD1</td><td>65.7°C</td><td>89.0°C</td></tr><tr><td>2</td><td>C14</td><td>62.6°C</td><td>86.3°C</td></tr><tr><td>3</td><td>LF2</td><td>61.6°C</td><td>84.8°C</td></tr><tr><td>4</td><td>Q1</td><td>64.7°C</td><td>88.6°C</td></tr><tr><td>5</td><td>D3</td><td>63.9°C</td><td>87.7°C</td></tr><tr><td>6</td><td>L2</td><td>62.2°C</td><td>85.9°C</td></tr><tr><td>7</td><td>L1</td><td>63.5°C</td><td>88.6°C</td></tr><tr><td>8</td><td>D2</td><td>63.9°C</td><td>87.7°C</td></tr><tr><td>9</td><td>TSW1</td><td>62.2°C</td><td>85.9°C</td></tr><tr><td>10</td><td>Q4</td><td>63.6°C</td><td>87.4°C</td></tr><tr><td>11</td><td>C5</td><td>61.6°C</td><td>84.9°C</td></tr><tr><td>12</td><td>C35</td><td>63.9°C</td><td>86.9°C</td></tr><tr><td>13</td><td>C37</td><td>63.9°C</td><td>86.9°C</td></tr><tr><td>14</td><td>D102</td><td>63.9°C</td><td>87.5°C</td></tr><tr><td>15</td><td>T1</td><td>81.1°C</td><td>101.8°C</td></tr><tr><td>16</td><td>C201</td><td>61.3°C</td><td>85.2°C</td></tr><tr><td>17</td><td>C102</td><td>60.2°C</td><td>83.9°C</td></tr><tr><td>18</td><td>U1</td><td>61.3°C</td><td>84.9°C</td></tr><tr><td>19</td><td>D101</td><td>71.9°C</td><td>96.6°C</td></tr><tr><td>20</td><td>U201</td><td>63.5°C</td><td>88.0°C</td></tr></table>			NO	Position	ROOM AMBIENT	HIGH AMBIENT	1	BD1	65.7°C	89.0°C	2	C14	62.6°C	86.3°C	3	LF2	61.6°C	84.8°C	4	Q1	64.7°C	88.6°C	5	D3	63.9°C	87.7°C	6	L2	62.2°C	85.9°C	7	L1	63.5°C	88.6°C	8	D2	63.9°C	87.7°C	9	TSW1	62.2°C	85.9°C	10	Q4	63.6°C	87.4°C	11	C5	61.6°C	84.9°C	12	C35	63.9°C	86.9°C	13	C37	63.9°C	86.9°C	14	D102	63.9°C	87.5°C	15	T1	81.1°C	101.8°C	16	C201	61.3°C	85.2°C	17	C102	60.2°C	83.9°C	18	U1	61.3°C	84.9°C	19	D101	71.9°C	96.6°C	20	U201	63.5°C	88.0°C
NO	Position	ROOM AMBIENT	HIGH AMBIENT																																																																																					
1	BD1	65.7°C	89.0°C																																																																																					
2	C14	62.6°C	86.3°C																																																																																					
3	LF2	61.6°C	84.8°C																																																																																					
4	Q1	64.7°C	88.6°C																																																																																					
5	D3	63.9°C	87.7°C																																																																																					
6	L2	62.2°C	85.9°C																																																																																					
7	L1	63.5°C	88.6°C																																																																																					
8	D2	63.9°C	87.7°C																																																																																					
9	TSW1	62.2°C	85.9°C																																																																																					
10	Q4	63.6°C	87.4°C																																																																																					
11	C5	61.6°C	84.9°C																																																																																					
12	C35	63.9°C	86.9°C																																																																																					
13	C37	63.9°C	86.9°C																																																																																					
14	D102	63.9°C	87.5°C																																																																																					
15	T1	81.1°C	101.8°C																																																																																					
16	C201	61.3°C	85.2°C																																																																																					
17	C102	60.2°C	83.9°C																																																																																					
18	U1	61.3°C	84.9°C																																																																																					
19	D101	71.9°C	96.6°C																																																																																					
20	U201	63.5°C	88.0°C																																																																																					
	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 305VAC/110VAC O/P : 100 % LOAD Ta= -40°C	TEST : OK																																																																																				
	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60 °C NO DAMAGE	I/P : 305 VAC O/P : FULL LOAD Ta= 60 °C HUMIDITY= 95 %R.H	TEST : OK																																																																																				
	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0~60°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.011 %/°C (0~60°C)																																																																																				
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK																																																																																				

7	THERMAL SHOCK TEST	1. Thermal shock Temperature : $-45^{\circ}\text{C} \sim +65^{\circ}\text{C}$ 2. Temperature change rate : $25^{\circ}\text{C} / \text{MIN}$ 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 5G (5) Test Time : 72min in each axis (X.Y.Z) (6) T_a : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	HLG-240H-C700:SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD $T_a = 25^{\circ}\text{C}$ LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD $T_a = 60^{\circ}\text{C}$ LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD $T_a = 60^{\circ}\text{C}$ LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD $T_a = 60^{\circ}\text{C}$ LIFE TIME	(1) 437150 HRS (2) 43773 HRS (3) 69572 HRS (4) 78588 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 180K hrs min. MIL-HDBK-217F (25°C)	
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 62,000 hours @ $T_{\text{case}} 75^{\circ}\text{C}$  <p>The graph plots Lifetime (Kh) on the y-axis (0 to 120) against Tcase (°C) on the x-axis (20 to 90). The lifetime is constant at 100 Kh for temperatures up to 70°C. Beyond 70°C, the lifetime decreases sharply, reaching approximately 25 Kh at 90°C.</p>	

12.10.30 A50-F031

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG