



# Test Report: HRP-450-24

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450W Single Output With PFC Function

## ■ DESIGN VERIFY TEST

Output Function Test  
Input Function Test  
Protection Function Test  
Control Function Test  
Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test  
E.M.C. Test

## ■ RELIABILITY TEST

ENVIRONMENT TEST

**DESIGN VERIFY TEST**
**OUTPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 150 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 110 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 21.6V ~ 28.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	19.97 V~ 30.43 V/ 230 VAC 19.98 V~ 30.42 V/ 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 1%~ -1% (Max)	I/P : 100 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.32 %~ -0.32 %	P
4	LINE REGULATION	V1 : 0.2%~ -0.2% (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.03 %~ -0.03 %	P
5	LOAD REGULATION	V1 : 0.5 %~ -0.5% (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : 0.32 %~ -0.32 %	P
6	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 2500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 64 ms 115VAC/ 128 ms	P
7	RISE TIME	230VAC : 100 ms (Max) 115VAC : 100 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 11 ms 115VAC/ 11 ms	P
8	HOLD UP TIME	230VAC : 16 ms (TYP) 115VAC : 16 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 25 ms 115VAC/ 20 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 5 %	P
10	DYNAMIC LOAD	V1 : 2400 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1).623 mVp-p (2).1077 mVp-p	P

## INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	100VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C  I/P : LOW-LINE-3V= 97 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec. OFF : 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	73 V~264V  TEST : OK	P
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 100 VAC ~ 264 VAC O/P : FULL~MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.95 / 230 VAC(TYP) 0.99 / 115 VAC(TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.977 / 230 VAC PF= 0.997 / 115 VAC	P
4	EFFICIENCY	88% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	88.72 %	P
5	INPUT CURRENT	230V/ 2.4 A (TYP) 115V/ 5 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I= 2.27 A/ 230 VAC I= 4.57 A/ 115 VAC	P
6	INRUSH CURRENT	230V/ 70 A (TYP) 115V/ 35 A (TYP) COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I= 67 A/ 230 VAC I= 33.5 A/ 115 VAC	P
7	LEAKAGE CURRENT	< 1.5 mA / 240 VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-FG : 1.15 mA N-FG : 0.6 mA	P

### PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105% ~ 135 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	124 %/ 230 VAC 124 %/ 115 VAC Constant current limiting, recovers automatically after fault condition is removed	P
2	OVER VOLTAGE PROTECTION	CH1 : 30V ~ 34.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	32.5 V/ 230 VAC 32.5 V/ 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : Shut down o/p voltage , recovers automatically after temperature goes down	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed	P

### CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC OK SIGNAL	PSU turn on : 3.3 ~ 5.6V ; PSU turn off : 0 ~ 1V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PSU turn on : 5.221 V PSU turn off : 0 V	P
2	REMOTE SENSE	>0.5V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	> 0.5 V	P
3	FAN ON/OFF control test	FAN ON : 20%± 10%	I/P : 230 VAC O/P : TESTING Ta : 25°C	> 25 %LOAD FAN ON < 20 %LOAD FAN OFF	P

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) Peak Voltage	Q3 Rated : IRFP460A 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 420 V (2) 408 V (3) 400 V	P
2	Diode Peak Voltage	Q 101 Rated : FME-220B 20A/150V  Q 103 Rated : FME-220B 20A/150V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 96.8 V (2) 94.8 V (3) 91.2 V  (1) 141 V (2) 134 V (3) 125 V	P
3	Input Capacitor Voltage	C5 Rated : 330u/400V 105°C 30*30 HU	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 375.3 V (2) 377.6 V (3) 377.2 V	P
4	Control IC Voltage Test	U1 Rated : FAN4801NY 9.3V~30V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 15.939 V (2) 15.514 V (3) 15.518 V	P
5	Power Transistor ( D to S) or (C to E) Peak Voltage	Q 1 Rated : IRFP460A 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 472 V (2) 392 V (3) 414 V	P

**SAFETY & E.M.C. TEST**
**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3 KVAC/min I/P-FG : 2 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 3.6 KVAC/min I/P-FG : 2.4 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 6.07 mA I/P-FG : 4.82 mA O/P-FG : 3.67 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C /70%RH	I/P-O/P : 16.8 GΩ I/P-FG : 11.1 GΩ O/P-FG : 20.8 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	8 mΩ	P
4	APPROVAL	TUV : Certificate NO : UL : File NO :			N/A

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2,-3 CLASS A	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

## RELIABILITY TEST

### ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT			
1	TEMPERATURE RISE TEST	MODEL : HRP-450-24			P			
		1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta= 27.1 °C						
		2. HIGH AMBIENT BURN-IN : 4.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C						
			NO	Position		ROOM AMBIENT Ta= 27.1 °C	HIGH AMBIENT Ta= 50 °C	
			1	LF2		44.4°C	64.4°C	
			2	U1		41.7°C	61.2°C	
			3	L3		53.0°C	73.7°C	
			4	C5		39.8°C	59.6°C	
			5	D1		52.1°C	71.2°C	
			6	Q1		48.6°C	68.3°C	
			7	Q4		41.0°C	60.9°C	
			8	T1		50.8°C	71.0°C	
			9	BD1		49.9°C	69.4°C	
			10	TSW1		45.2°C	64.7°C	
			11	C18		41.5°C	61.2°C	
			12	C61		42.1°C	61.4°C	
			13	C105		34.6°C	53.4°C	
			14	Q101		59.5°C	78.2°C	
			15	Q104		49.4°C	68.4°C	
			16	L100		41.2°C	61.1°C	
			17	TSW2		40.9°C	60.4°C	
			18	C19		48.6°C	68.4°C	
			19	D900		44.1°C	62.4°C	
	20	U900	40.5°C	60.3°C				
	21	T900	39.3°C	58.2°C				
	22	C955	32.7°C	52.2°C				
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : 123 % LOAD Ta : 25°C	TEST : OK	P			
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -40 °C	TEST : OK	P			
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P			
5	TEMPERATURE COEFFICIENT	± 0.03 %(0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.01 %(0~50°C)	P			
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P			

7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK	P
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	HRP-450-24:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME	(1) 1849473HRS (2) 434362.5HRS (3) 502524HRS	P
10	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 139.9K HRS		P

TEST RESULT	TESTER	APPROVAL
PASS	SANFORD SU	VINCENT TSENG

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