



TEST REPORT: GSM160A20-R7B

160W AC-DC High Reliability Medical Adaptor

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

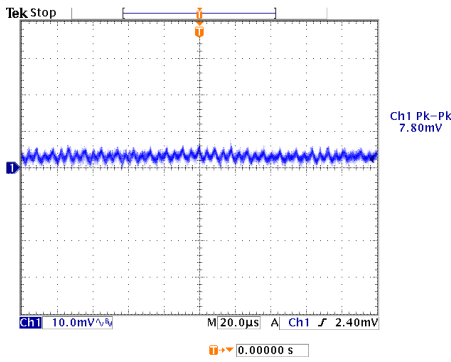
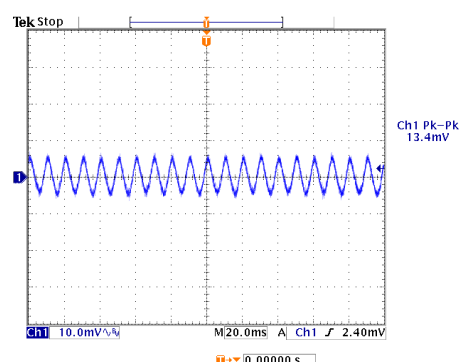
DESIGN VERIFY TEST OUTPUT FUNCTION

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE RANGE	CH1: 19.20V ~ 20.80V	I/P : 230VAC O/P: MIN LOAD TA : 25°C	CH1: 20.21V
2	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 4.0% ~ -4.0%	I/P : 100VAC / 264VAC O/P: FULL / MINLOAD TA= 25°C	V1: 1.05% ~ -1.55%
3	LINE REGULATION (MAX.)	V1 : 1.0% ~ -1.0%	I/P : 100VAC / 264VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ 0.00%
4	LOAD REGULATION (MAX.)	V1 : 4.0% ~ -4.0%	I/P : 230VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 1.71% ~ -0.86%
5	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230VAC O/P: FULL LOAD TA : 25°C	TEST< 2.1 %
	RIPPLE & NOISE(Max)	V1 : 100 mVp-p	I/P : 230VAC O/P: FULL LOAD TA : 25°C	V1 : 13.4 mVp-p

high frequency :

low frequency :

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SET UP TIME (MAX.)

230VAC : 2000ms
115VAC : 2500ms

I/P : 230VAC
I/P : 115VAC
O/P: FULL LOAD
TA : 25°C

230VAC : 1144ms
115VAC : 1040ms

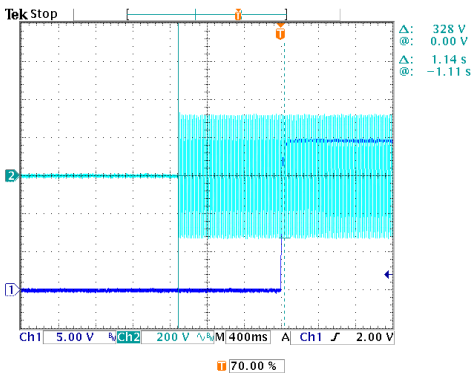
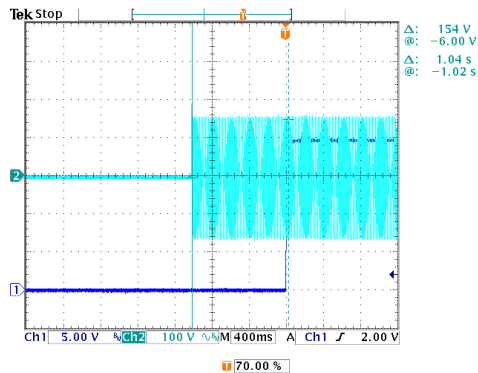
INPUT=230VAC/50HZ @ FULL LOAD

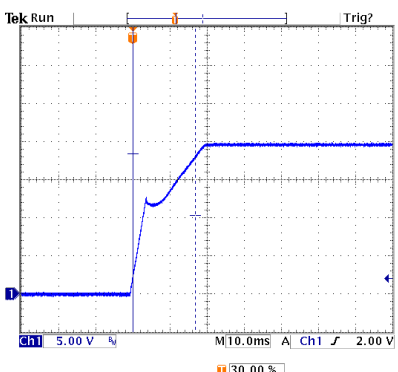
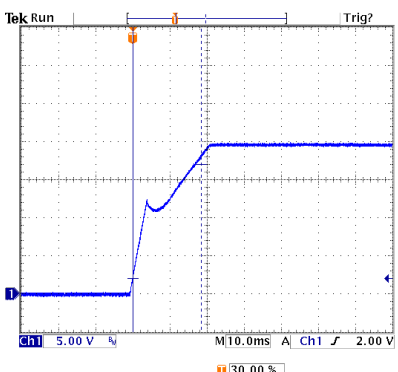
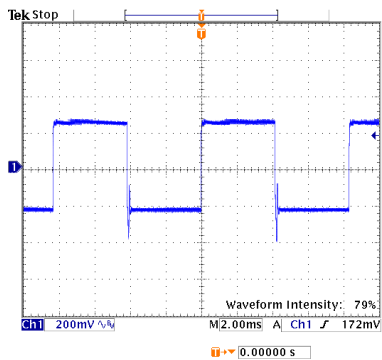
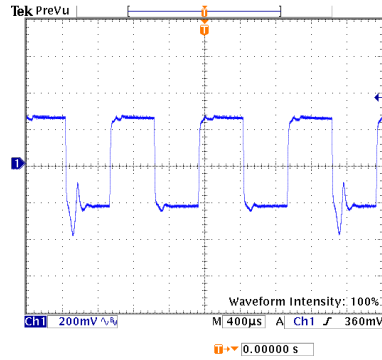
CH1 : Output Voltage CH2 : AC Input Voltage

INPUT=115VAC/60HZ @ FULL LOAD

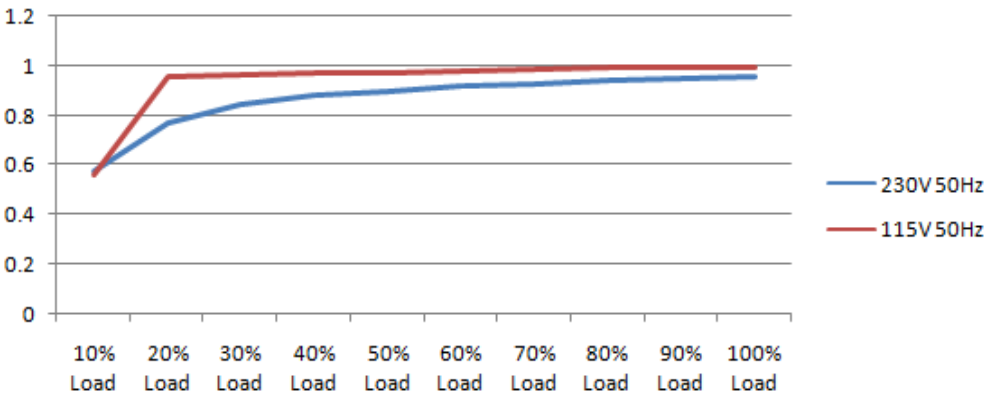
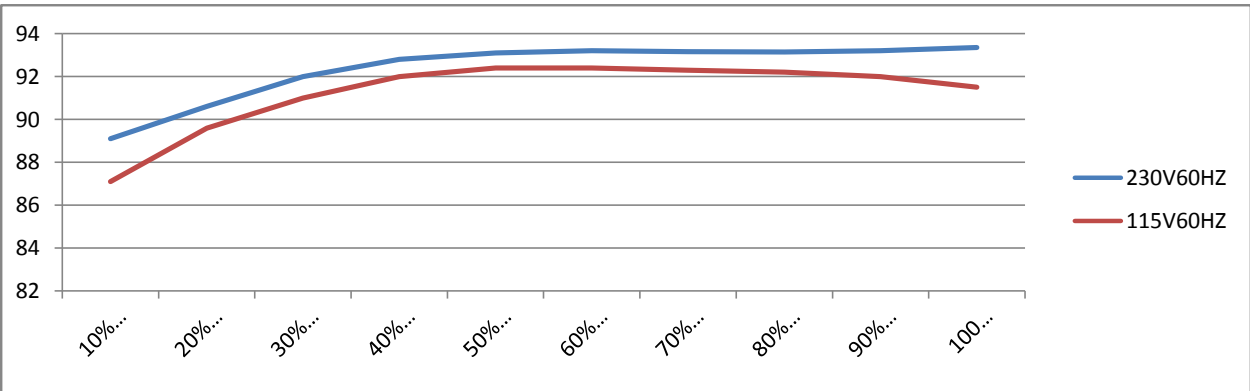
CH1 : Output Voltage CH2 : AC Input Voltage

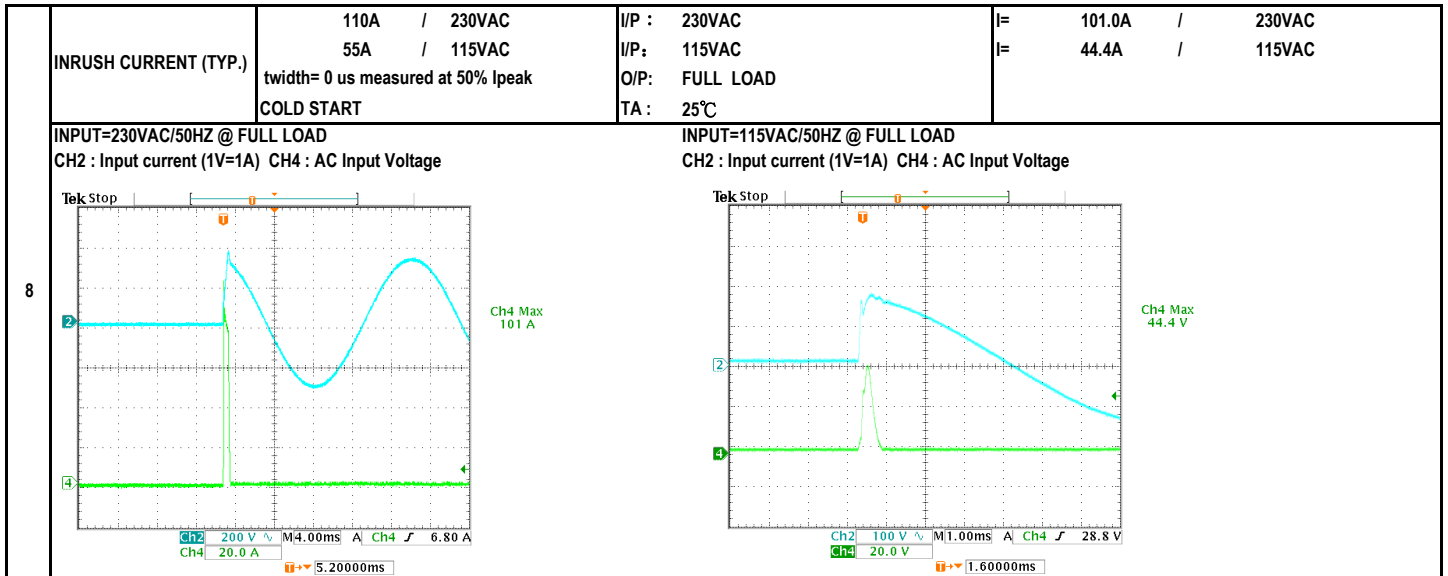
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	RISE TIME (MAX.)	230VAC : 50ms 115VAC : 50ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 16.8ms 115VAC : 18.4ms
8	INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage		INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage	
9	HOLD UP TIME (TYP.) INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage	230VAC : 20ms 115VAC : 20ms	I/P : 230VAC I/P : 115VAC O/P: FULL LOAD TA : 25°C	230VAC : 21.6ms 115VAC : 21.2ms
	DYNAMIC LOAD	V1 : 2000 mVp-p	I/P : 230VAC O/P: (1)Full/Min load 50%duty/120HZ (2)Full/Min load 50%duty/1KHZ TA : 25°C	V1: (1). 664mv (2). 660mv unit:mVp-p
10	FULL /Min LOAD 50%DUTY / 120HZ		FULL /Min LOAD 50%DUTY / 1KHZ	

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	80VAC ~ 264VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	66.0VAC ~ 264VAC
			I/P : LOW-LINE = 97VAC HIGH-LINE = 300VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 100VAC ~ 264VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	INPUT CURRENT (TYP.)	1.00A / 230VAC 1.85A / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	I= 0.7719A / 230VAC I= 1.5006A / 115VAC
4	LEAKAGE CURRENT	< 0.10mA for earth leakage current	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.065 mA N-FG: 0.065 mA
		< 0.09mA for touch leakage current	I/P : 264VAC O/P : MIN LOAD TA : 25°C	L-V-: 0.065 mA N-V-: 0.066 mA
5	NO LOAD POWER CONSUMPTION	< 0.15W	I/P : 230VAC O/P : MIN LOAD TA : 25°C	< 0.1305 W
6	POWER FACTOR (TYP.)	0.94 / 230VAC 0.98 / 115VAC	I/P : 230VAC I/P : 115VAC O/P : FULL LOAD TA : 25°C	PF= 0.9507 / 230VAC PF= 0.9937 / 115VAC
				
7	EFFICIENCY (TYP.)	92.5%	I/P : 230VAC O/P : FULL LOAD TA : 25°C	93.3 %
				



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105% ~ 150%	I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P: TESTING TA : 25°C	131% 264VAC 130% 230VAC 131% 100VAC Hiccup Mode
2	OVER VOLTAGE PROTECTION	21.00V ~ 27.00V	I/P: 264VAC I/P: 230VAC I/P: 80VAC O/P: MIN LOAD TA : 25°C	23.90V 264VAC 23.90V 230VAC 23.90V 80VAC Shut down Re- power ON
3	OVER TEMPERATURE PROTECTION		I/P: 264VAC I/P: 80VAC O/P: FULL LOAD	O.T.P. Active Shut down Re- power ON
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 80VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Hiccup Mode

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q5 Rated : 500V 12.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 460.00V (2). 470.00V (3). 418.00V
1	PWM Power Transistor	Q6 Rated : 500V 12.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 448.00V (2). 452.00V (3). 414.00V
2	O/P Diode (MOSFET)	Q101 Rated : 75V 80A Q102 Rated : 75V 80A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	Q101 Q102 VDS : VDS : (1). 50.80V 52.60V (2). 9.80V 17.80V (3). 48.40V 51.20V

3	Input Capacitor	C5 Rated : 150uf 420V	I/P : 267VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1). 410.00V (2). 402.00V (3). 410.00V
4	Control IC	U1 Rated : 38V (max) -0.4V (min) U101 Rated : 26V (max) -0.3V (min)	I/P : 267VAC O/P : (1)Full Load (2)Output Short (3)O.L.P (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 U101 (1). 28.50V 13.10V (2). 20.20V 0.55V (3). 20.20V 6.20V (4). 25.10V 18.70V (5). 25.30V 15.70V
5	PFC Power Transistor	Q1 Rated : 600V 16.0A	I/P : 267VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	VIN: 267VAC VDS: (1). 544.00V (2). 534.00V (3). 458.00V
6	PFC Diode	D1 Rated : 600V 9.0A	I/P : 267VAC O/P : (1)Full Load Turn on (2) Output Short (3)Dynamic Load Full/Min Load 90%Duty/5KHz (4)Dynamic Load Full/Min Load 50%Duty/120Hz Ta : 25°C	267VAC (1). 442.00V (2). 412.00V (3). 434.00V (4). 440.00V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 4.000KVAC /min I/P-FG : 2.000KVAC /min O/P-FG : 0.500KVAC /min	I/P-O/P: 4.400KVAC /min I/P-FG: 2.400KVAC /min O/P-FG: 0.600KVAC /min Ta : 25°C	I/P-O/P: 1.12mA I/P-FG: 0.83mA O/P-FG: 1.03mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ	I/P-O/P: 500VDC Ta : 25°C/70%RH	I/P-O/P: 9999MΩ NO DAMAGE

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD / 50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55011 CLASS B	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 MEDICAL AIR: 15KV / Contact: 8KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 MEDICAL INPUT: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 MEDICAL L-N:1KV;L/N-PE: 2KV	I/P : 230VAC /50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : GSM160A24-R7B		
		1. ROOM AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 22.9°C		
		2. HIGH AMBIENT BURN-IN : 1.0hrs IP: 230VAC O/P: 100% LOAD TA= 40.0°C		
			NO. Position ROOM AMBIENT 22.9°C HIGH AMBIENT Ta: 40.0°C	
			1 LF1 52.0°C 69.6°C	
			2 LF2 53.6°C 71.2°C	
			3 L2 54.1°C 71.8°C	
			4 L1 56.9°C 75.0°C	
			5 C5 56.4°C 74.1°C	
			6 BD1 56.9°C 74.4°C	
			7 Q1 56.3°C 73.6°C	
			8 D1 56.4°C 74.0°C	
			9 Q6 57.9°C 75.5°C	
			10 Q5 57.7°C 75.0°C	
			11 RTH2 59.1°C 76.9°C	
			12 T1 62.2°C 79.2°C	
			13 C81 59.1°C 76.3°C	
			14 Q101 61.3°C 78.6°C	
			15 Q102 60.4°C 77.9°C	
			16 C101 59.2°C 76.7°C	
			17 C102 60.3°C 77.6°C	
			18 LF101 57.5°C 74.8°C	
			19 C110 47.9°C 65.3°C	
			20 U1 60.9°C 78.4°C	
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230VAC O/P : 127.43% LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 264VAC / 100VAC O/P : FULL LOAD Ta : -30.0°C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40°C NO DAMAGE	I/P : 272VAC O/P : FULL LOAD Ta : 40°C HUMIDITY= 95.0% RH	TEST : OK
5	TEMPERATURE COEFFICIENT	±0.03% /(0°C~50°C)	I/P : 230VAC O/P : FULL LOAD	±0.0050% /(0°C~50°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C ~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -35°C ~ +45°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC Full Load AC ON/OFF test turn on 58sec ; turn off 2sec		TEST : OK
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 2G (5) Test Time : 60 min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK



		:SUPPOSE C101 IS THE MOST CRITICAL COMPONENT	
9	CAPACITOR LIFE CYCLE	(1) I/P : 230VAC O/P : FULL LOAD Ta= 25.0℃ LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 40.0℃ LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 40.0℃ LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 40.0℃ LIFE TIME	(1). 216933.2 HRS (2). 74583.9 HRS (3). 140146.4 HRS (4). 230884.9 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction T159K hrs min. Telcordia SR-332 (Bellcore) ; 46.3K hrs min. MIL-HDBK-217F (25℃)	
11	DMTBF /Accelerated Life test	Demonstration Mean Time Between Failure (Expected Life): Above 30000HRS @ TA 40℃	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

2007/3/20 A50-S014