



Test Report: HRP-450-12

450W Single Output With PFC Function

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1 : 120 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 65 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 10.2V ~ 13.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	8.958 V ~ 14.813 V/ 230 VAC 8.948 V ~ 14.813 V/ 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1 : 1 %~ -1 % (Max)	I/P : 100 VAC / 264 VAC O/P : FULL/ MIN LOAD Ta : 25°C	V1 : 0.36 %~ -0.36 %	P
4	LINE REGULATION	V1 : 0.3%~ -0.3 % (Max)	I/P : 100 VAC ~ 264 VAC O/P : FULL LOAD Ta : 25°C	V1 : 0.05 %~ -0.05 %	P
5	LOAD REGULATION	V1 : 0.5 %~ -0.5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : 0.31 %~ -0.31 %	P
6	SET UP TIME	230VAC : 1000 ms (Max) 115VAC : 2500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 64 ms 115VAC/ 128 ms	P
7	RISE TIME	230VAC : 100 ms (Max) 115VAC : 100 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 26 ms 115VAC/ 24 ms	P
8	HOLD UP TIME	230VAC : 16 ms (TYP) 115VAC : 16 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 23 ms 115VAC/ 17 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : < 5 %	P
10	DYNAMIC LOAD	V1 : 1200 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1).478 mVp-p (2).496 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	100VAC~264 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	69 V~264V	P
			I/P : LOW-LINE-3V= 97 V HIGH-LINE+15%=300 V O/P : FULL/MIN LOAD ON : 30 Sec . OFF : 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST : OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P : 100 VAC ~ 264 VAC O/P : FULL ~MIN LOAD Ta : 25°C	TEST : OK	P
3	POWER FACTOR	0.95 / 230 VAC(TYP) 0.99 / 115 VAC(TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.9792 / 230 VAC PF= 0.998 / 115 VAC	P
4	EFFICIENCY	88% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	88.872 %	P
5	INPUT CURRENT	230V/ 3.8 A (TYP) 115V/ 6.3 A (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I= 2.238 A/ 230 VAC I= 4.575 A/ 115 VAC	P
6	INRUSH CURRENT	230V/ 70 A (TYP) 115V/ 35 A (TYP) COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I= 67 A/ 230 VAC I= 33.5 A/ 115 VAC	P
7	LEAKAGE CURRENT	< 1.5 mA / 240 VAC	I/P : 264 VAC O/P : Min LOAD Ta : 25°C	L-FG : 1.2 mA N-FG : 0.6 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105% ~ 135 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	114.9 %/ 230 VAC 115.1 %/ 115 VAC Constant current limiting, recovers automatically after fault condition is removed	P
2	OVER VOLTAGE PROTECTION	CH1 : 14.4 V ~ 16.8 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	14.7 V/ 230 VAC 14.79 V/ 115 VAC Shut down Re- power ON	P
3	OVER TEMPERATURE PROTECTION	SPEC : TSW1 : 90 ± 5°C O.T.P. detect on heatsink of power transistor TSW2 : 90 ± 5°C O.T.P. detect on heatsink of power transistor NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage , recovers automatically after temperature goes down	P
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 264 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	DC OK SIGNAL	PSU turn on : 3.3 ~ 5.6V ; PSU turn off : 0 ~ 1V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PSU turn on : 5.271 V PSU turn off : 0 V	P
2	REMOTE SENSE	>0.5V	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	> 0.5 V	P
3	FAN ON/OFF control test	FAN ON : 20%±10%	I/P : 230 VAC O/P : TESTING Ta : 25°C	> 29.2 %LOAD FAN ON < 22.58 %LOAD FAN OFF	P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated : IRFP460A 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 428 V (2) 404 V (3) 402 V	P
2	Diode Peak Voltage	Q 101 Rated : STP65NF06 60A/60V Q 103Rated : IRFB3607PBF-80A/75V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 49.6 V (2) 40.4 V (3) 45.6 V (1) 76 V (2) 51.2 V (3) 51.6 V	P
3	Input Capacitor Voltage	C5 Rated : 330u/400V 105°C 30*30 HU	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 372.2 V (2) 376.3 V (3) 376.2 V	P
4	Control IC Voltage Test	U1 Rated : FAN4801NY 9.3V~30V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 14.677 V (2) 15.147 V (3) 15.147 V	P
5	Power Transistor (D to S) or (C to E) Peak Voltage	Q 1 Rated : IRFP460A 20A/500V	I/P : High-Line +3V = 267 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 480 V (2) 388 V (3) 408 V	P

■ SAFETY & E.M.C. TEST

SAFETY TEST

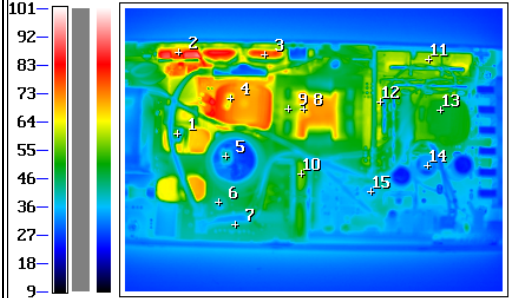
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P : 3 KVAC/min I/P-FG : 1.5 KVAC/min O/P-FG : 0.5 KVAC/min	I/P-O/P : 3.6 KVAC/min I/P-FG : 1.8 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C	I/P-O/P : 6.21 mA I/P-FG : 5.03 mA O/P-FG : 3.85 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C /70%RH	I/P-O/P : 30 GΩ I/P-FG : 24.9 GΩ O/P-FG : 30 GΩ NO DAMAGE	P
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	8 mΩ	P
4	APPROVAL	TUV : Certificate NO : UL : File NO :			N/A

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A CLASS D	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																																																																																																			
1.	THERMO TRACER TEST (ROOM AMBIENT)	MODEL:HRPG-450-24 TEST CONDITION: 90 VAC FULL LOAD ROOM AMBIENT =24.7 °C 96130002 . IRI (定點測溫) 101 92 83 73 64 55 46 36 27 18 9  熱顯像調整 座標: 184, 31 原資料溫度: 43.8°C (EO.94) 放射率: 0.94 補正後溫度: 43.8°C (EO.94) 環境溫度: 31.1°C 最高溫(H): 92.9°C 座標: 61, 40 最低溫(L): 23.4°C 座標: 282, 134 全域放射率: 0.940 <table><thead><tr><th></th><th>Position</th><th>P/N</th><th>Temp</th></tr></thead><tbody><tr><td>P1</td><td>LF2</td><td>TR-548</td><td>52.1</td></tr><tr><td>P2</td><td>BD1</td><td>US10KB80R</td><td>75.8</td></tr><tr><td>P3</td><td>Q2</td><td>IRFP460A</td><td>76.7</td></tr><tr><td>P4</td><td>L3</td><td>TR-934</td><td>59.3</td></tr><tr><td>P5</td><td>C5</td><td>330u/400V HU</td><td>41.7</td></tr><tr><td>P6</td><td>C61</td><td>330u/25V ZLH</td><td>41.5</td></tr><tr><td>P7</td><td>U1</td><td>FAN4801</td><td>41.1</td></tr><tr><td>P8</td><td>T1 Coil</td><td>TF-2112</td><td>61.9</td></tr><tr><td>P9</td><td>T1 Core</td><td>TF-2112</td><td>53.2</td></tr><tr><td>P10</td><td>Q3</td><td>IRFP460A</td><td>55.5</td></tr><tr><td>P11</td><td>Q104</td><td>FME-220B</td><td>58.9</td></tr><tr><td>P12</td><td>Q101</td><td>FME-220B</td><td>61.2</td></tr><tr><td>P13</td><td>L100</td><td>TR-940</td><td>48.2</td></tr><tr><td>P14</td><td>C105</td><td>1000u/35V ZLH</td><td>33.5</td></tr><tr><td>P15</td><td>C151</td><td>100u/25V YXM</td><td>35.1</td></tr></tbody></table>				Position	P/N	Temp	P1	LF2	TR-548	52.1	P2	BD1	US10KB80R	75.8	P3	Q2	IRFP460A	76.7	P4	L3	TR-934	59.3	P5	C5	330u/400V HU	41.7	P6	C61	330u/25V ZLH	41.5	P7	U1	FAN4801	41.1	P8	T1 Coil	TF-2112	61.9	P9	T1 Core	TF-2112	53.2	P10	Q3	IRFP460A	55.5	P11	Q104	FME-220B	58.9	P12	Q101	FME-220B	61.2	P13	L100	TR-940	48.2	P14	C105	1000u/35V ZLH	33.5	P15	C151	100u/25V YXM	35.1	P																																																			
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2	TEMPERATURE RISE TEST	MODEL : HRP-450-5 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta= 27.1 °C 2. HIGH AMBIENT BURN-IN : 4.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 50 °C <table><thead><tr><th>NO</th><th>Position</th><th>P/N</th><th>ROOM AMBIENT Ta= 27.1 °C</th><th>HIGH AMBIENT Ta= 50 °C</th></tr></thead><tbody><tr><td>1</td><td>LF2</td><td>TR548-R2</td><td>56.8°C</td><td>78.9°C</td></tr><tr><td>2</td><td>U1</td><td>PWM FAN4801NY</td><td>51.1°C</td><td>71.5°C</td></tr><tr><td>3</td><td>L3</td><td>TR934</td><td>66.6°C</td><td>89.2°C</td></tr><tr><td>4</td><td>C5</td><td>330u/400V 105°C 30*30 HU</td><td>53.9°C</td><td>74.5°C</td></tr><tr><td>5</td><td>D1</td><td>BYC10-600 10A/600V</td><td>58.2°C</td><td>78.4°C</td></tr><tr><td>6</td><td>Q1</td><td>IRFP460A 20A/500V</td><td>58.8°C</td><td>80.1°C</td></tr><tr><td>7</td><td>Q4</td><td>IRFP460A 20A/500V</td><td>48.6°C</td><td>70.3°C</td></tr><tr><td>8</td><td>T1</td><td>TF2108</td><td>78.6°C</td><td>99.4°C</td></tr><tr><td>9</td><td>BD1</td><td>10A/800V US10KB80R</td><td>60.4°C</td><td>81.6°C</td></tr><tr><td>10</td><td>TSW1</td><td>ST-22W-R2 90°C 90mm</td><td>57.8°C</td><td>77.3°C</td></tr><tr><td>11</td><td>C18</td><td>100u/35V L7Kh 8*11.5 YXF</td><td>52.9°C</td><td>73.9°C</td></tr><tr><td>12</td><td>C61</td><td>330u/25V UL8Kh 8*11.5 ZLH</td><td>52.2°C</td><td>72.7°C</td></tr><tr><td>13</td><td>C105</td><td>4700u/10V UL10Kh ZLH</td><td>53.2°C</td><td>72.7°C</td></tr><tr><td>14</td><td>Q101</td><td>STP80NF03L-04 80A/30V</td><td>66.8°C</td><td>88.5°C</td></tr><tr><td>15</td><td>Q104</td><td>STP80NF03L-04 80A/30V</td><td>61.7°C</td><td>83.6°C</td></tr><tr><td>16</td><td>L100</td><td>TR936 CS270125E18</td><td>46.0°C</td><td>65.7°C</td></tr><tr><td>17</td><td>TSW2</td><td>ST-22W-R1 90°C 100mm</td><td>55.6°C</td><td>76.4°C</td></tr><tr><td>18</td><td>C19</td><td>47u/25V L5Kh 5*11 KY</td><td>58.0°C</td><td>79.4°C</td></tr><tr><td>19</td><td>D900</td><td>TVS ST02D-200</td><td>45.7°C</td><td>65.5°C</td></tr><tr><td>20</td><td>U900</td><td>PWM TNY275PN</td><td>42.3°C</td><td>62.2°C</td></tr><tr><td>21</td><td>T900</td><td>TF1593-R2</td><td>39.8°C</td><td>58.8°C</td></tr><tr><td>22</td><td>C955</td><td>220u/16V UL8Kh 6.3*11 ZLH</td><td>33.8°C</td><td>52.5°C</td></tr></tbody></table>			NO	Position	P/N	ROOM AMBIENT Ta= 27.1 °C	HIGH AMBIENT Ta= 50 °C	1	LF2	TR548-R2	56.8°C	78.9°C	2	U1	PWM FAN4801NY	51.1°C	71.5°C	3	L3	TR934	66.6°C	89.2°C	4	C5	330u/400V 105°C 30*30 HU	53.9°C	74.5°C	5	D1	BYC10-600 10A/600V	58.2°C	78.4°C	6	Q1	IRFP460A 20A/500V	58.8°C	80.1°C	7	Q4	IRFP460A 20A/500V	48.6°C	70.3°C	8	T1	TF2108	78.6°C	99.4°C	9	BD1	10A/800V US10KB80R	60.4°C	81.6°C	10	TSW1	ST-22W-R2 90°C 90mm	57.8°C	77.3°C	11	C18	100u/35V L7Kh 8*11.5 YXF	52.9°C	73.9°C	12	C61	330u/25V UL8Kh 8*11.5 ZLH	52.2°C	72.7°C	13	C105	4700u/10V UL10Kh ZLH	53.2°C	72.7°C	14	Q101	STP80NF03L-04 80A/30V	66.8°C	88.5°C	15	Q104	STP80NF03L-04 80A/30V	61.7°C	83.6°C	16	L100	TR936 CS270125E18	46.0°C	65.7°C	17	TSW2	ST-22W-R1 90°C 100mm	55.6°C	76.4°C	18	C19	47u/25V L5Kh 5*11 KY	58.0°C	79.4°C	19	D900	TVS ST02D-200	45.7°C	65.5°C	20	U900	PWM TNY275PN	42.3°C	62.2°C	21	T900	TF1593-R2	39.8°C	58.8°C	22	C955	220u/16V UL8Kh 6.3*11 ZLH	33.8°C	52.5°C	P
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3	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 123 % LOAD Ta : 25°C	TEST : OK	P
4	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta= -35 °C	TEST : OK	P
5	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta= 50 °C HUMIDITY= 95 %R.H	TEST : OK	P
6	TEMPERATURE COEFFICIENT	± 0.03 % (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.001 % (0~50°C)	P
7	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P
8.	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C ~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P
9	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK	P
10	CAPACITOR LIFE CYCLE	HRPG-450-5:SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 50 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 50 °C LIFE TIME		(1) 487645.9HRS (2) 109089.4HRS (3) 229111HRS	P
11	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE : 130.5K HRS			P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2010/3/12	PRODUCT SAMPLE	PASS	SANFORD SU	VINCENT TSENG

2009/08/04 A50-F023